



Dart Aerospace Ltd.
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RBW2905G00332-3G
Job Sheet 177857



Part No: RBW2905G00332-3G

Job Qty: 2 ea

Part Name: Adapter Assembly, Pcm Pressure Line



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 5/18/18

Job Tracking No:

Due Date: 6/18/18

Created By: Logan David

Type: SOLD

Description:

Note: DWG RBW2905G00332-3G REV 2 IPP REV A 18.02.15 NEW ISSUE FK VERIFY DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	6/18/18	6/18/18	0.00	0.00	Start Up Small Fab-4		MLL
100	Small Fab	2 pcs	6/18/18	6/18/18	0.08	0.25	Small Fab-9		MLL DAS
110	QC	2 pcs	6/18/18	6/18/18	0.00	0.00	QC5		38
130	Packaging	2 pcs	6/18/18	6/18/18	0.00	0.00	Packaging3-2		5018-08-22 GA107
140	QC21-FG	2 Ea	6/18/18	6/18/18	0.00	0.00	QC21		DAS 21 JUN 25 2018 9-09

Part Op 100 - 1- Assemble as pre DWG RBW2905G00332-3G
Descriptions: 130 - Identify and Stock

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
N-2784-06	Coupling (Stratoflex) 94	2 Ea (1 ea)	90-Start up Operation	5066109
6 BU-S	Nut 3/8" Furllock, Steel (Fluid Connector) 34	2 Ea (1 ea)	100-Small Fab	5062552
6 TU-S	Ferrule Rnd 3/8" Flareless, Steel (Fluid Connector) 34	2 Ea (1 ea)	100-Small Fab	5074025
BR 2403-12-06	Union #6 To #12 (Fluid Connector) 32	2 Ea (1 ea)	100-Small Fab	5071561
RBW2905G00332-3G-7	Tube Assembly 107	2 Ea (1 ea)	100-Small Fab	5068427

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	N-2784-06	2	12	0
100-Small Fab	6 BU-S	2	20	0
	6 TU-S	2	20	0
	BR 2403-12-06	2	22	0
	RBW2905G00332-3G-7	2	4	0

Part Specifications

Specifications could not be found.

Plex 6/20/18 11:44 AM dart.logan.david



Container No: S082874



Part: RBW2905G00332-3G

Job No: 177857

Serial No/Batch: S082874

Revision 2

Inspector:

Exp Date:

Instructions:

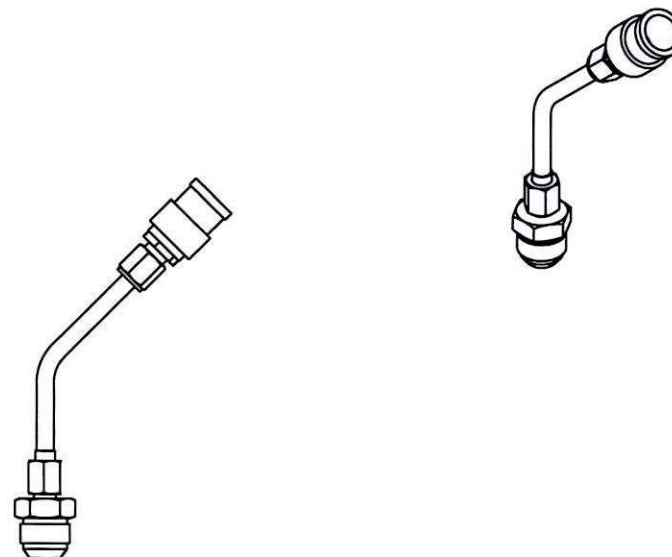
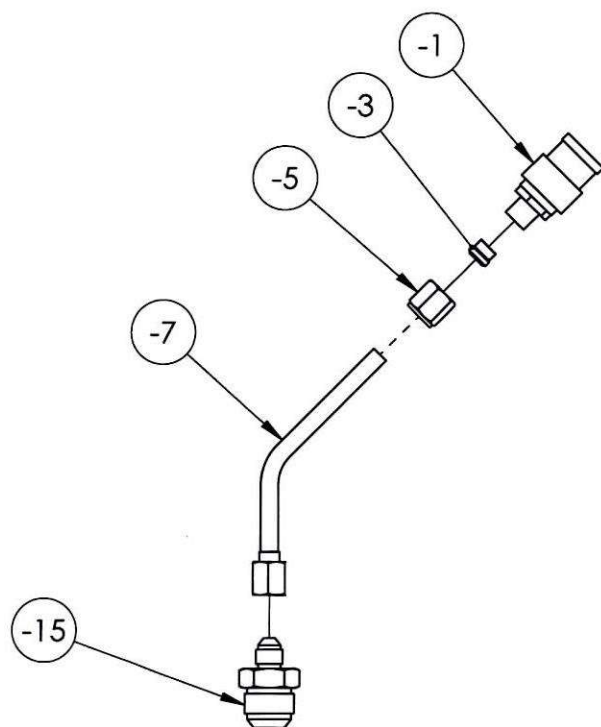
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Date: 06/21/18

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
A		-1 CH'D P/N FROM 165006 TO N-2784-06. -3, -5, -11, & -13 CH'D MATERIAL FROM STEEL, ZINC PLATED TO STEEL. -15 CH'D MATERIAL FROM BRASS TO STEEL. ADDED NOTES 1 & 2.	10/9/2013	RJC	JAG
2	15-0314	-9 CH'D MATERIAL WAS S.S. IS SEAMLESS S.S.	9/30/2015	RJC	JAG



NOTES:

1. REF. AGUSTA T/N: 3G2905G00332.
2. PART OF KIT: RBW2905G00132-3G.

ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		B/O	-1	1	COUPLING		STRATOFLEX # N-2784-06	1
		B/O	-3	1	FERRULE	STEEL	Ø3/8 FLARELESS FERRULE FLUID CONNECTOR # 6 TU-S	1
		B/O	-5	1	NUT	STEEL	3/8 FURULOK FLUID CONNECTOR # 6 BU-S	1
	X		-7	1	TUBE ASSEMBLY			2
1		B/O	-9		TUBE	SEAMLESS S.S.	Ø3/8 X .049 WALL X 6.0	2
1		B/O	-11		NUT	STEEL	FLARE NUT FLUID CONNECTOR # 6 BTX-S	2
1		B/O	-13		SLEEVE	STEEL	Ø3/8 TUBE SLEEVE FLUID CONNECTOR # 6 TX-S	2
		B/O	-15	1	UNION	STEEL	#6 TO #12 FLUID CONNECTOR # BR 2403-12-06	1
ASSY	-7							

DART AEROSPACE	
TITLE ADAPTER ASSY, PCM PRESSURE LINE	
DWG NO. RBW2905G00332-3G	REV 2
MAT'L UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 .XX ± .01 .X ± .1 FRACTIONS ± 1/8 ANGLES ± 5°	DRAWN BY: GILBERT APPROVED: <i>D Weil</i> HEAT TREAT FINISH SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL AGUSTA AW139
SCALE 1:4	DATE 3/3/2011
SHEET 1 OF 2	

177857

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Comments

Measured by:

Engineering Approval:
(If necessary)

Rev